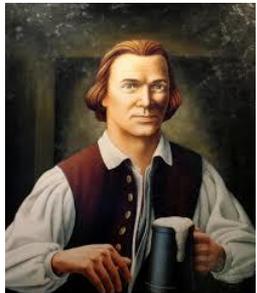
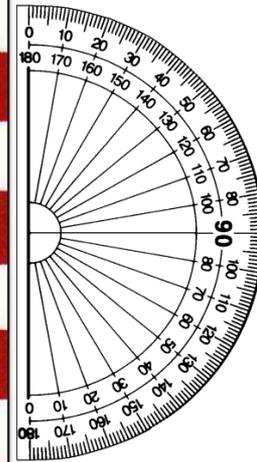
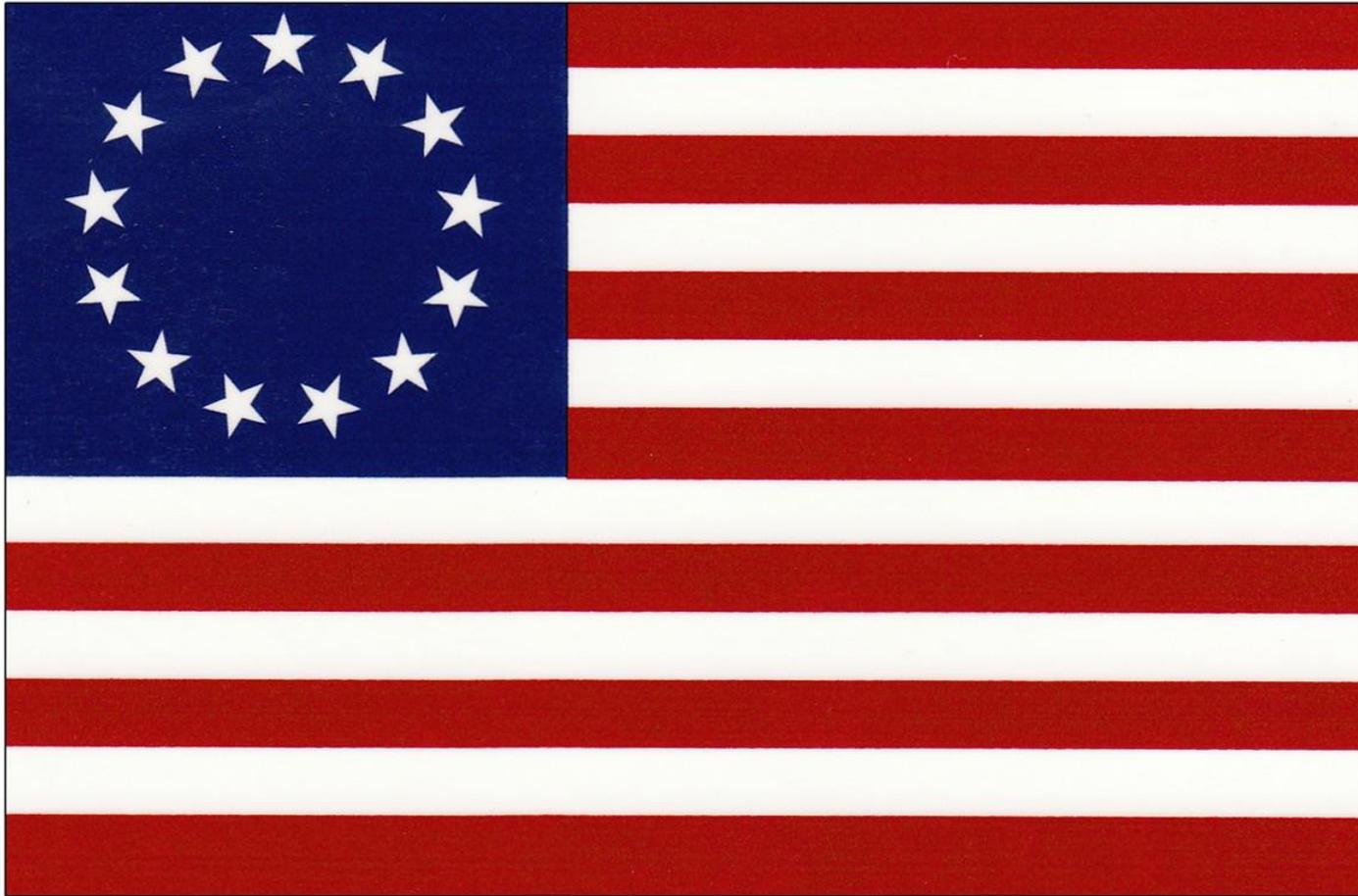


Founding Fathers as American Fathers of Quality



ASQ Section 0511
Wednesday, 14 May 2014
Gregg Monaco

Signatory Specifics

- Robert Morris (PA) & Roger Sherman (CT) Signed all 3!

Founding Fathers Who Signed the 4 Great Documents

State	Continental Association (Boycott of British Goods)	Declaration of Independence (The Promise)	Articles of Confederation (The Interim Government)	Constitution (The Fulfillment)
Connecticut	Eliphalet Dyer Roger Sherman Silas Deane	Samuel Huntington Roger Sherman William Williams Oliver Wolcott	Samuel Huntington Roger Sherman Andrew Adams Oliver Wolcott Titus Hosmer	William Samuel Johnson Roger Sherman
Delaware	Caesar Rodney Thomas McKean George Read	Caesar Rodney Thomas McKean George Read	John Dickinson Thomas McKean Nicholas Van Dyke	John Dickinson Richard Bassett George Read Gunning Bedford, Jr. Jacob Broom
Virginia	Peyton Randolph Richard Bland Benjamin Harrison Patrick Henry, Jr. Richard Henry Lee Edmund Pendleton George Washington	Carter Braxton Benjamin Harrison Thomas Jefferson Francis Lightfoot Lee Richard Henry Lee Thomas Nelson, Jr. George Wythe	Thomas Adams John Banister John Harvie Francis Lightfoot Lee Richard Henry Lee	George Washington John Blair James Madison

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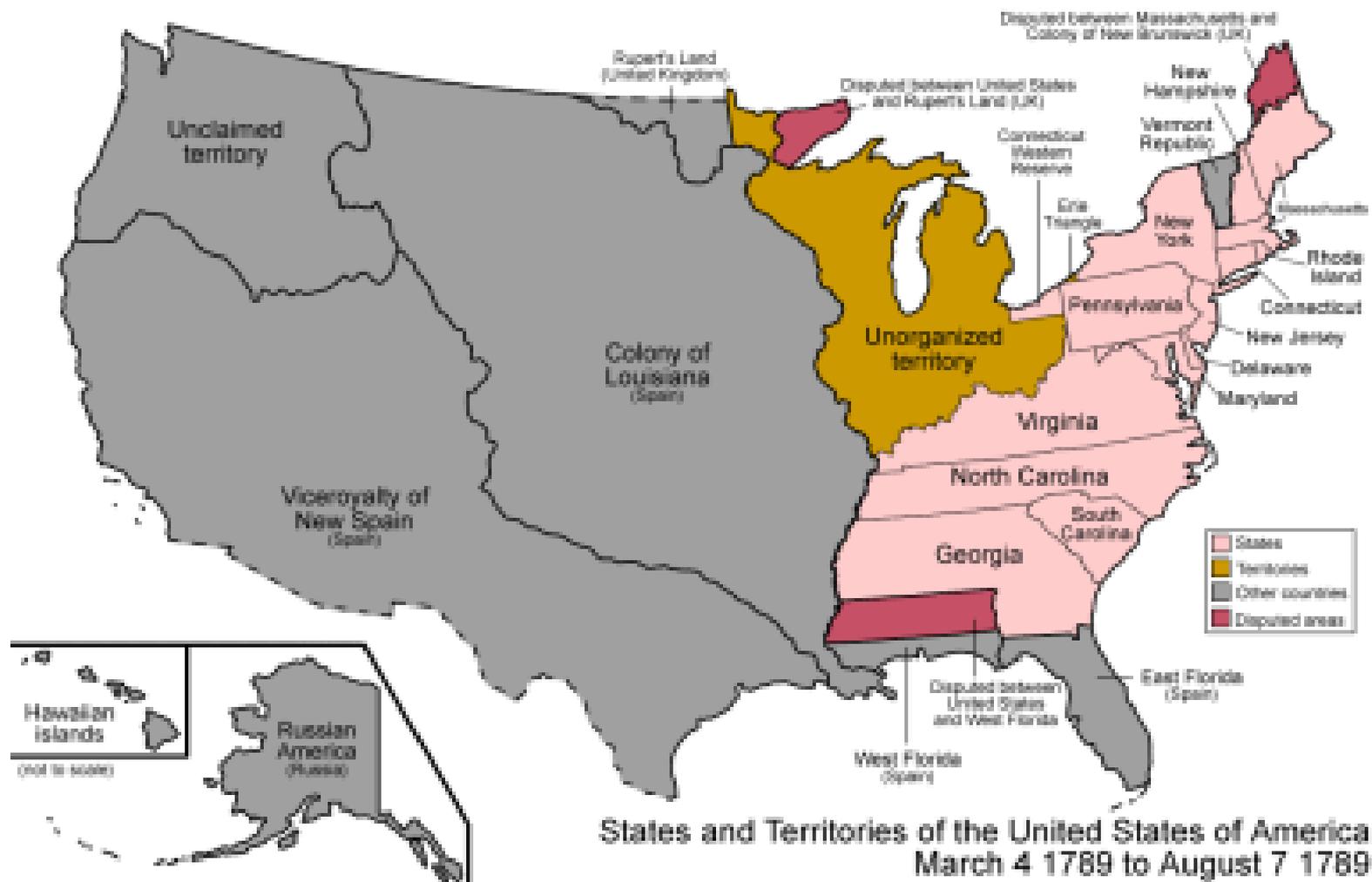
All Four 1

Three 5

Two 26

One 117

Real Estate Map



John Hanson



Articles

- President, *Articles of Confederation* (1 Year)
- Departments of Treasury, War, Foreign Affairs
- 800 Pounds Sterling Silver to Washington and Soldiers
- Give-up Western Borders
- Thanksgiving as 4th Thursday in November
- Great Seal



U.S. Route 50 – John Hanson Highway

Charles Carroll



Declaration

- Longest lived Declaration signer (and last surviving)
- Introduced Palladian architecture (Neo-classical) to Maryland
- Jesuit education and personally funded Catholic chapels
- Maryland's 1st U.S. Senator
- 16 Counties/Cities named for him
- 1st Common carrier railroad – Baltimore and Ohio (B&O) through the wilderness

Francis “The Swamp Fox” Marion



- Held the South and turned the tide of war to set-up Yorktown victory
- Integrated Whites, Blacks & Native Indians in a single command
- Absolute master in irregular warfare
 - Army still learning and discovering his techniques
- 70+ Cities/Counties named for him (Only George Washington exceeds)

John Adams



Declaration

- Vigorous legal defense for an accused (Boston Massacre)
- Principle advocate of Declaration of Independence in Congress
- 1,200 Letters with Abigail
- 29 Deciding votes in Senate
- Nominated for their character:
 - George Washington, CINC
 - John Marshall, CJ

“I have no attachment but to my own country”

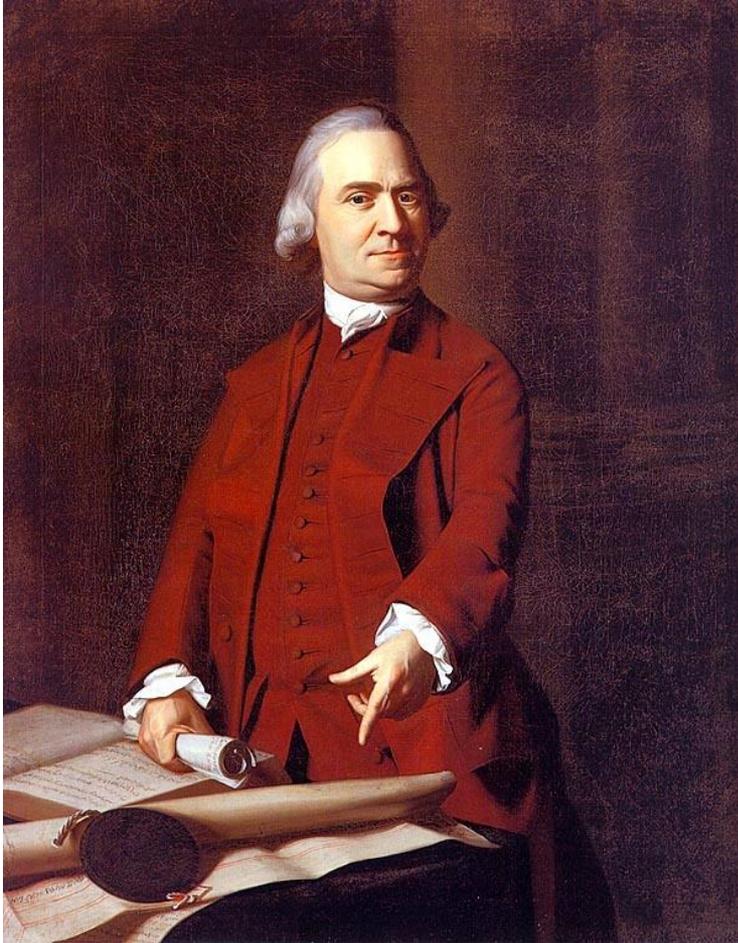
Thomas Paine



- ***Common Sense*** – Inspiration for independence
- ***Age of Reason*** – Separation of Church and State
- Introduced and advocated principle of guaranteed minimum income

Ben Franklin personally invited him to move to the Colonies...

Samuel Adams



Declaration & Articles

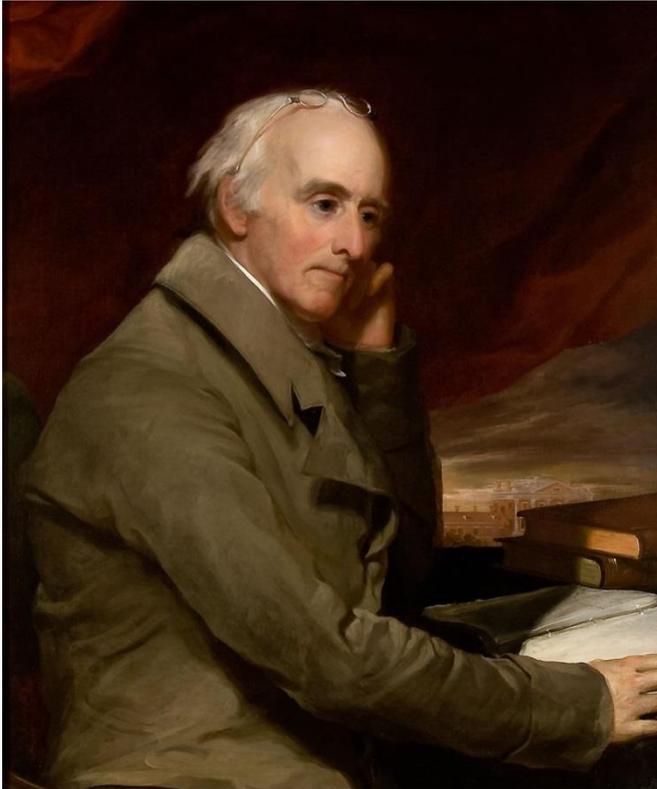
- Changed his focus from religion to politics
- Held liable for his father's "Land Bank" loans of paper money
- Contributed to Articles of Confederation to establish 1st Colonial government
- Promoted adoption of Bill of Rights
- Get all stakeholders involved in negotiations

Paul Revere



- Modified artisan “apprentice” program to meet needs of iron foundry labor pool
 - Basis of contemporary union training
- Copper rolling technique
 - 1st Sheathing of naval vessels
 - Foundries today at
 - New Bedford, MA
 - Rome, NY

Benjamin Rush



Declaration

- 1st Whistleblower
- Father of American Psychiatry
 - Post traumatic stress
- Hygiene importance
 - Public
 - Private
- Public health clinics

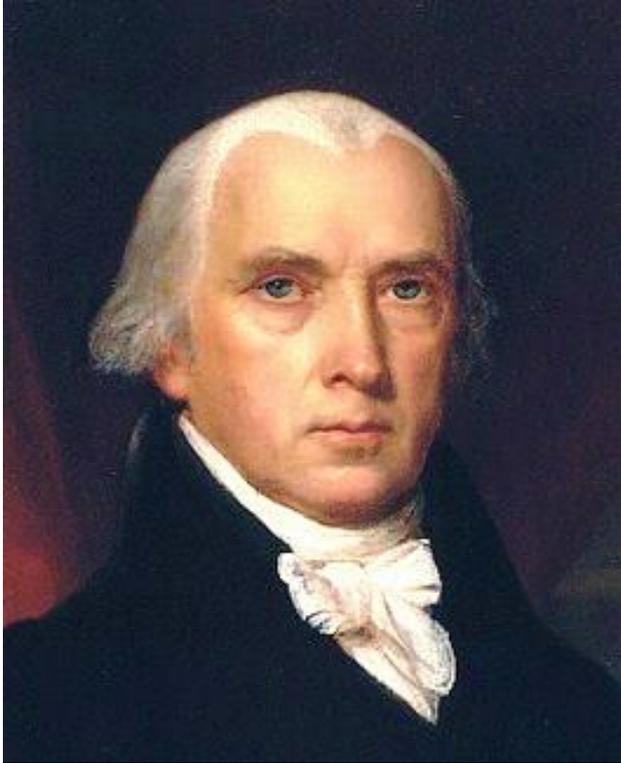
Washington and Monroe



“The ice was here, the ice was there, the ice was all around...”

- General Washington leading surprise attack
- Captain Monroe holding flag
 - Wounded at Trenton
 - 3 Months convalescence
 - Studied law with Thomas Jefferson
- Principle: President (CEO) as a **bold** strategic leader, with a tactical side for objectives

James Madison



“Father of the Constitution”
Only 15 Amendments after
his time

Durable
Wide, general range
Flexible

- 2nd Largest contributor to Federalist Papers (29)
- Convinced George Washington to preside over the Constitutional Convention
 - Virginia was largest state
 - Geographically
 - Population
 - Needed Virginia to Ratify
 - Patrick Henry openly working against ratification
- Trousers in lieu of knee breaches

James Monroe



Over time, subtly changed from a Washington orbit to the Jefferson orbit...

- Tasked General Andrew Jackson to take care of the Spanish and Seminole problem in Florida
 - John Quincy Adams subsequently negotiated from Spain, Florida plus ceding all claims to Texas
- Daughter Maria had 1st White House wedding
- Monroe Doctrine protected all Western Hemisphere interests

Thomas Mifflin

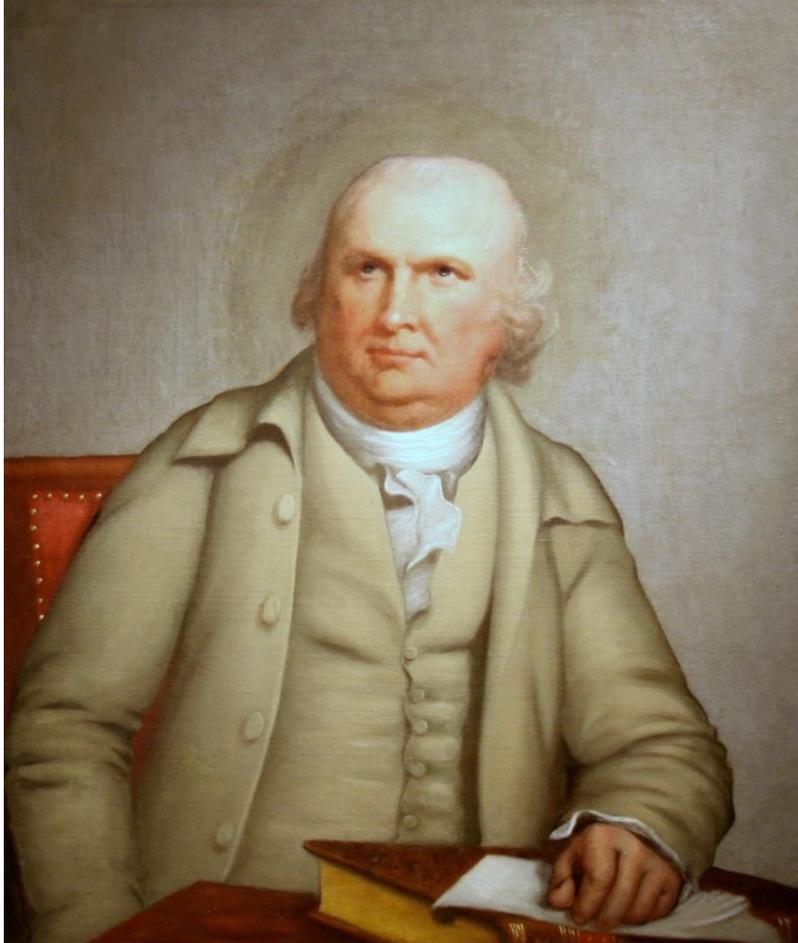


Constitution

- Ex-communicated from Quakers for his Independence thinking followed by Revolutionary War participation
- Aide-de-Camp to General Washington
- 1st Quartermaster General – established details on supply tactics
 - Principles for entire supply chain

**22 of 39 Signers (56%)
were Veterans**

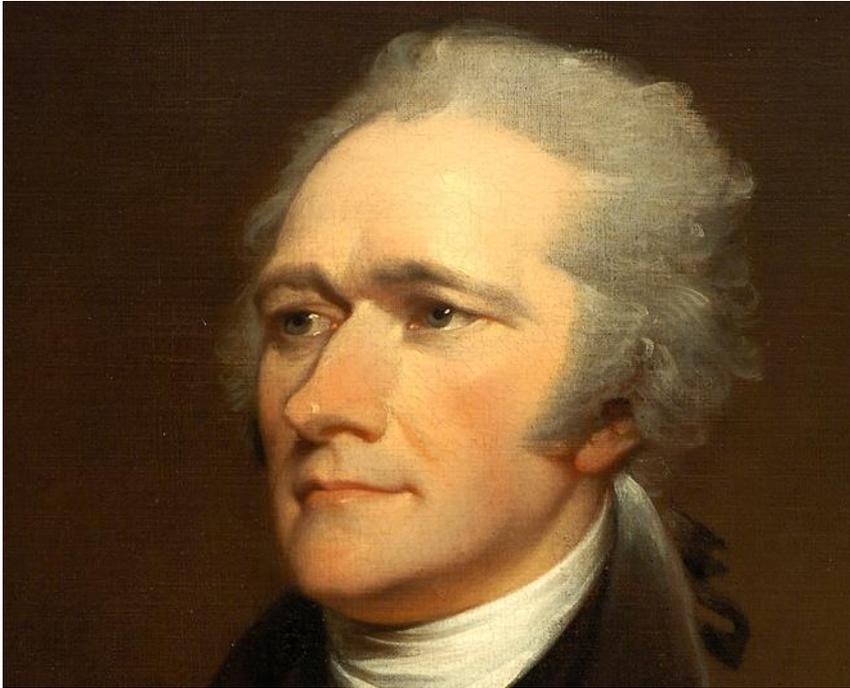
Robert Morris



Declaration, Articles & Constitution

- Introduced colleagues to Adam Smith and *The Wealth of Nations*
- Established Bank of North America
 - 1st Choice for Treasury but declined for personal reasons
- Trained Alexander Hamilton in banking and finance and recommended he be the Treasury Secretary

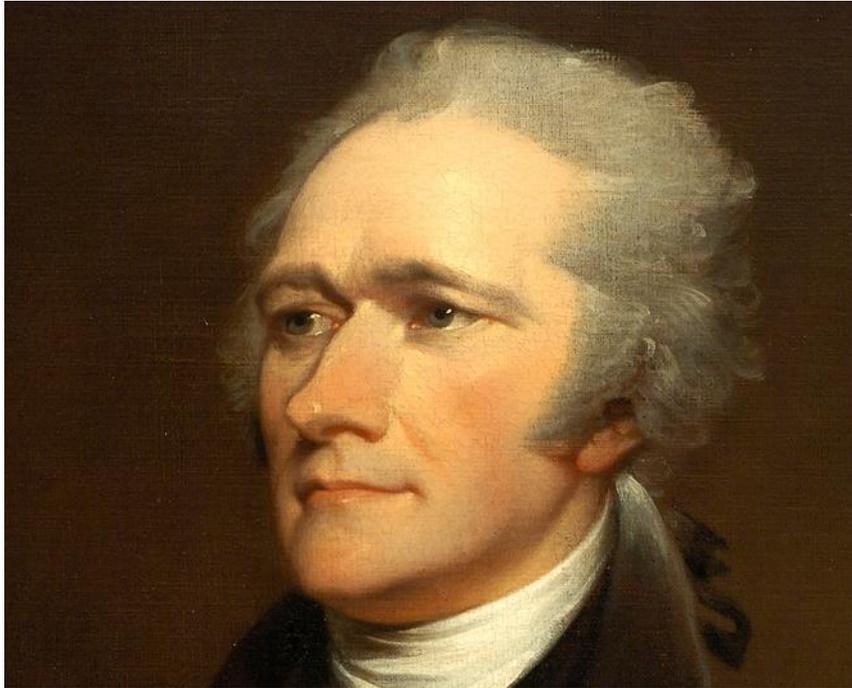
Alexander Hamilton



Constitution

- Lt Col Hamilton is Chief of Staff to General Washington
 - Marquis de Lafayette a friend and colleague
- Authored 51 of 85 Federalist Papers
- Strongly allied with Madison and Constitution
- Proposed Constitutional Convention in Philadelphia
- Created U.S. Mint
- Decimal system for money

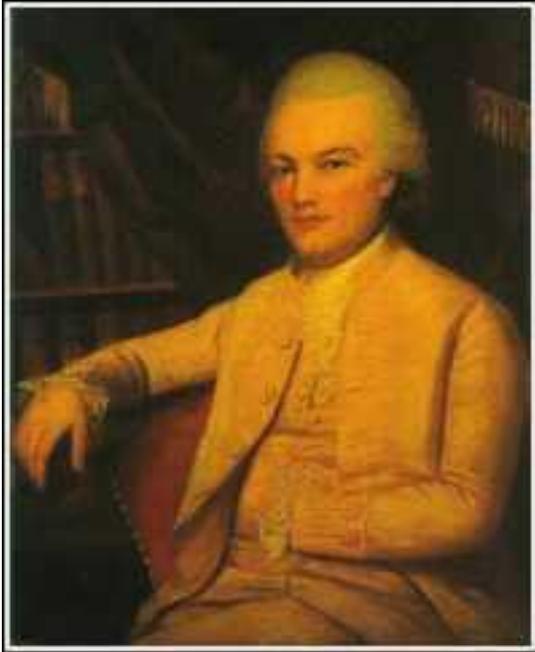
Hamilton and Scandal



1st Resignation from any U.S. Office

- Maria and James Reynolds orchestrate a blackmail set-up
 - Investigated by Frederick Muhlenberg (1st Speaker) and James Monroe
 - Maria gives love letters to Monroe
 - Monroe later gives letters to Tom Jefferson
 - Aaron Burr divorce lawyer
- 1800 – Supports political enemy, TJ, as lesser of 2 evils
 - Aaron Burr becomes VP
- 1804 – Supports Morgan Lewis for NY Governor
 - Burr challenges to duel
- Burr engages in questionable land activities with British, Spanish, Mexicans, and French

Charles Pinckney



Constitution

- Ambassador to Spain
 - Laid groundwork for Florida to be ceded
 - Persuaded Spain to agree to France selling the Louisiana Territory
- Advocated “back water” representation and inclusion
- Principle of growth by expansion

**The Constitution is the
Fulfillment of the Promise
made in the Declaration**

John Jay



- 5 Federalist Papers
- 1st Chief Justice of the Supreme Court
 - 4 Cases heard
 - Treaty of London – established trade between former combatants
- Governor of New York
 - Abolished all forms of slavery (3rd attempt) and granted emancipation
 - 3rd Time is a Charm!
 - Gave Lincoln a precedent
- Columbia University awards the John Jay Award to top graduate

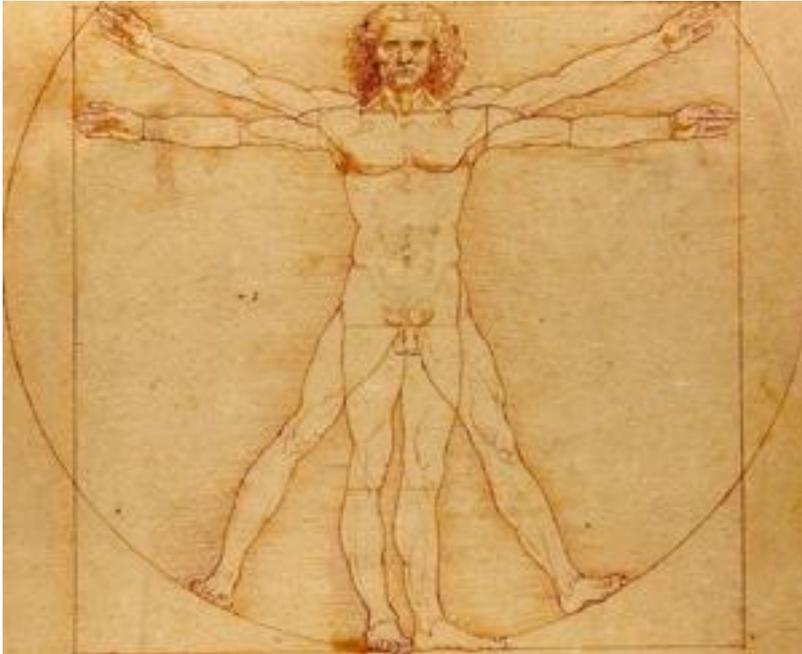
Nathaniel Gorham



Constitution

- Mayflower descendant
- Western borders
- Resolved border issue between Georgia and South Carolina – prevented derailing of Constitutional Convention
 - Vice Chairman
 - Preliminaries
- Single control over state militias
- Great Uncle (x3) to Edith Kermit Carow Roosevelt

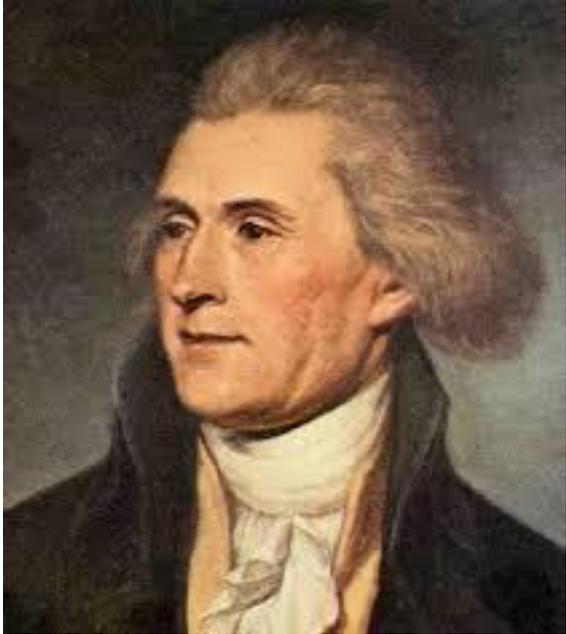
Polymath



- Person who knows a lot about many different things
- Excellence and Talent in many fields and disciplines



Thomas Jefferson



- Neighbor to Madison & Monroe
- Fluency in 5 Languages
- High school work at age 7

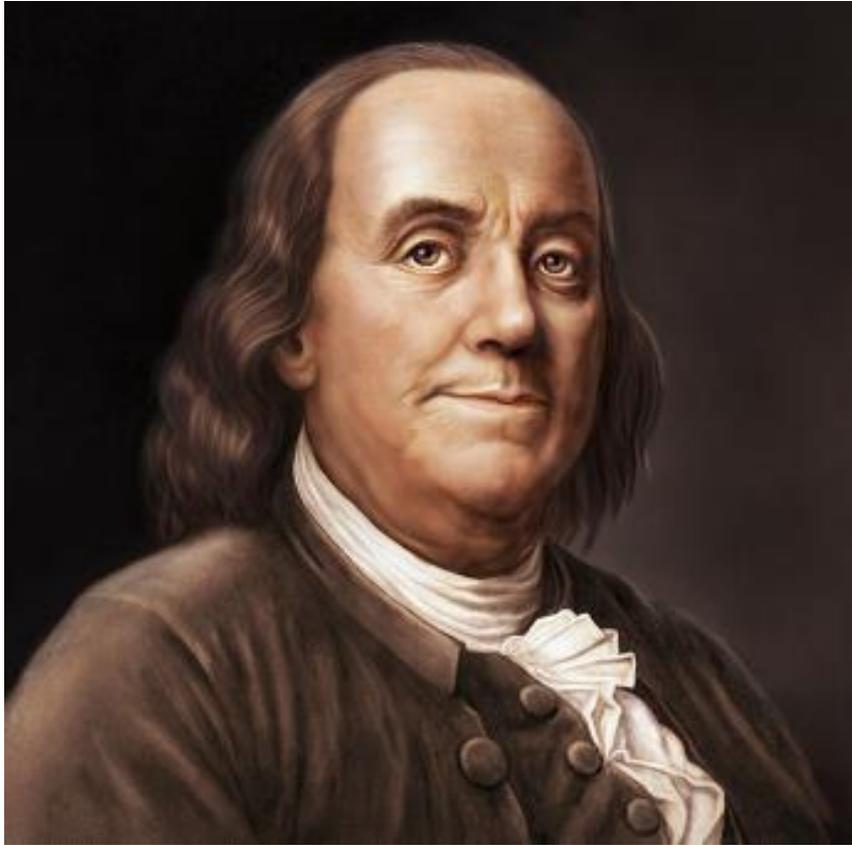


Enduring Legacy

- Declaration of Independence
- Religious Freedom
- University of Virginia



Benjamin Franklin



“Glue” bonding disparate personalities

Status: President without ever being elected as President or any other office

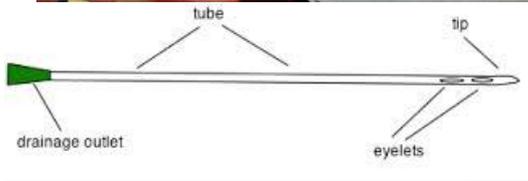
- 1st Renaissance Man in Americas
- Agent for multiple states in repealing the Stamp Act
- Grand Chess Master in Colonies
- Prime negotiator with France for support
- Prime negotiator on War treaty and payments
- Publisher, Author, Scientist, Inventor, Ambassador, and Diplomat
- 1/3 College educated Declaration signers trained by Franklin
- 1st Hospital
- Merged College of Philadelphia with University of State of Pennsylvania to form University of Pennsylvania

Insightful Quotes

- **We must all hang together, or assuredly shall all hang separately.**
(Declaration of Independence, post signing)
- **I have often ... in the course of the session ... looked at that sun behind the President without being able to tell whether it was rising or setting. But now at length I have the happiness to know it is a rising and not a setting sun.** (Constitution, post signing)
- **A penny saved is a penny earned.**
- **Well done is better than well said.**
- **They who would give up essential Liberty, to purchase a little temporary Safety, deserve neither Liberty nor Safety.**
- **A great Empire, like a great Cake, is most easily diminished at the Edges.**

~ Benjamin Franklin, 17 Jan 1706 – 17 April 1790

Non-Patented Inventions of Ben Franklin



- +
- Meteorology
 - Storm & Wind
 - Volcanic Dust
 - Gulf Stream
 - Current Mappings
 - Evaporation & Cooling
 - Wave Theory of Light
 - Pay-It-Forward
-

Pro	Con

George Washington

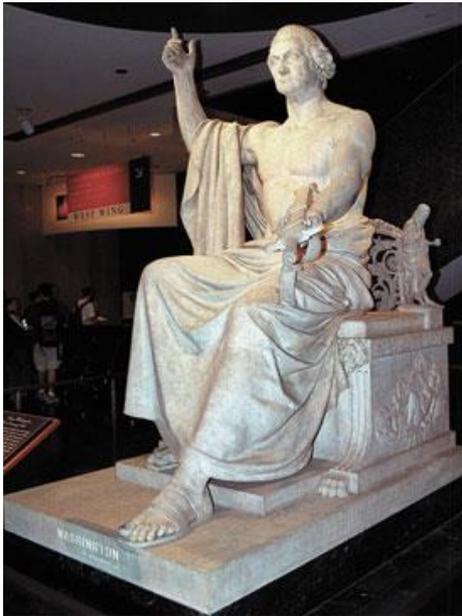


1st in War,
1st in Peace and
1st in the Hearts of his Countrymen
~ Henry "Light Horse" Lee

- Guerilla warfare with scorched earth tactics
- Spy-Master extraordinaire
 - Intelligence for objectives
- Frontier Expeditions
 - Friendship with Indians as partners in American experiment
- 3 Keys to Strength
 - Lean military
 - Constantly recruit and train
 - Maintain a perpetual military of strength in the field
- Avoid *all* foreign entangling alliances

George Washington Enduring Legacy

Truly Genuine



Above reproach in
all his dealings

- Pay-off debt
 - Federal and State
- Wealth Diversification
 - Balanced Portfolio
- Stills and distilled spirits
- Crop Rotation technique is truly global in all Lands and all Countries

Quality Retrospective on Founders

- Resources: Scarce and highly valued...
- Measured and Quantified current-state conditions
- Initiated and implemented change to impact and move current-state
- Re-Measured and Re-Quantified the changed state
- Made Logical decisions with Data

¿ ¿ ¿ Questions ???



Those who cannot remember the past are condemned to repeat it.
~ George Santayana

Glass Harmonica in Operation

- <http://www.youtube.com/watch?v=eQemvyyJ--g> \
- <http://www.youtube.com/watch?v=8D9BBMDWoNM>

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Georgia		Button Gwinnett Lyman Hall George Walton	Edward Langworthy Edward Telfair John Walton	William Few Abraham Baldwin
Maryland	Matthew Tilghman Samuel Chase William Paca Thomas Johnson, Jr.	Charles Carroll Samuel Chase William Paca Thomas Stone	Daniel Carroll John Hanson	Daniel Carroll James McHenry Daniel of St. Thomas Jenifer
Massachusetts	John Adams Samuel Adams Thomas Cushing Robert Treat Paine	John Adams Samuel Adams John Hancock Elbridge Gerry Robert Treat Paine	Francis Dana Samuel Adams John Hancock Elbridge Gerry Samuel Holten James Lovell	Nathaniel Gorham Rufus King
New Hampshire	Nathaniel Folsom John Sullivan	Josiah Bartlett Matthew Thornton William Whipple	Josiah Bartlett John Wentworth Jr.	Nicholas Gilman John Langdon
New Jersey	Stephen Crane John De Hart James Kinsey William Livingston Richard Smith	Abraham Clark John Witherspoon John Hart Francis Hopkinson Richard Stockton	Nathaniel Scudder John Witherspoon	William Livingston David Brearley William Paterson Jonathan Dayton
New York	John Alsop Simon Boerum William Floyd Philip Livingston James Duane John Jay Isaac Low Henry Wisner	Lewis Morris Francis Lewis William Floyd Philip Livingston	James Duane Francis Lewis William Duer Gouverneur Morris	Alexander Hamilton
North Carolina	William Hooper Joseph Hewes Richard Caswell	William Hooper Joseph Hewes John Penn	Cornelius Harnett John Williams John Penn	William Blount Richard Dobbs Spaight Hugh Williamson
Pennsylvania	Joseph Galloway John Dickinson Thomas Mifflin George Ross John Morton Edward Biddle Charles Humphreys	Benjamin Franklin Robert Morris Benjamin Rush George Ross John Morton James Smith James Wilson George Clymer George Taylor	William Clingan Robert Morris Joseph Reed Daniel Roberdeau Jonathan Bayard Smith	Benjamin Franklin Robert Morris Thomas Mifflin George Clymer Thomas FitzSimons Jared Ingersoll James Wilson Gouverneur Morris
South Carolina	Edward Rutledge Thomas Lynch Christopher Gadsden Henry Middleton John Rutledge	Edward Rutledge Thomas Lynch, Jr. Arthur Middleton Thomas Heyward, Jr.	William Henry Drayton Thomas Heyward Jr. Richard Hutson Henry Laurens John Mathews	John Rutledge Charles Cotesworth Pinckney Charles Pinckney Pierce Butler
Virginia	Peyton Randolph Richard Bland Benjamin Harrison Patrick Henry, Jr. Richard Henry Lee Edmund Pendleton George Washington	Carter Braxton Benjamin Harrison Thomas Jefferson Francis Lightfoot Lee Richard Henry Lee Thomas Nelson, Jr. George Wythe	Thomas Adams John Banister John Harvie Francis Lightfoot Lee Richard Henry Lee	George Washington John Blair James Madison

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>>> 56 <<<

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All Four 1
Three 5
Two 26
One 117

Original Creation by:
Gregg Monaco